

# Work Order ID 55427

January 18, 2010 11:46:46 AM



Page 1

Item ID: D3284-007

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud

Start Date: 1/18/10 Start Qty: 6.00



Cust Item ID:

Required Date: 1/18/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3284

Rev A

100

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 11147 to Northern Aero Industries Order P/N:  
B80705-1 Manufacture per B80705 Rev. B Certificate of Conformity is  
required

U 10-01-18

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

Rec'd 1/18/18

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Visually inspect parts for thread damage, fit and cad plating

276 10/21/18

(18)

# Work Order ID 55427

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Item ID: D3284-007

Revision ID:

Item Name: Stud

Start Date: 1/18/10 Start Qty: 6.00

Required Date: 1/18/10 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg & Stock Location: \_\_\_\_\_

used on w/l 54900  
Memo

J205-708-011

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

8 10/01/12



140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10/01/18

W 10-01-18

# Picklist Print

January 18, 2010 11:46:45 AM

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Work Order ID: 55427



Parent Item: D3284-007



Parent Item Name: Stud



Start Date: 1/18/10

Required Date: 1/18/10

Comments: IPP: B. 04.10.21 Added Step 4: KJ/JLM

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
B80705-1		Purchased	No			110	Each	0.0000	6.0000			
												
stud												

*Re 1/18/10* *[Signature]*



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED  
1090517

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

WB  
5427

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11147

Purchase Order Date 1/18/10

PO Print Date 1/18/10

Page Number 1 of 1

From :

VU-NOR003

RTHERN AERO INDUSTRIES LTD.  
DUNLOP AVENUE  
WINNIPEG, MB R2X 2V2

Buyer	Linda Lacelle
Requisition Nbr	
Tax Resale Nbr	10127-2607
Terms	Net 30
Currency	USD
FOB	

TO: DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
B80705-1	stud	1/18/10 Yes	6.00 Each	Yours ppd	\$0.0000	\$0.00

Special Inst: per Drwg D3284  
ref NCR09-100  
n/c replacements

PO Total: \$0.00

Page Nbr: 2

Change Date: 1/18/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

**ACS-NAI Ltd.**

25 Dunlop Avenue  
R2X 2V2 Winnipeg  
Canada  
Tel : 204-772-9922  
Fax : 204-772-7568

Delivery No. : 647  
Delivery Date : 01/15/2010  
SO No. : 22443  
Your Reference : PO: LINDA LACELLE  
Delivery Method : FED EX 2351 4353 4  
Payment Condition : Net 30 Days

**Delivery to:** Dart Aerospace Ltd.

Attention: Linda Lacelle  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

Item	Description Batch Number	Total Ordered	Unit	Qty Delivered	Delivery Date
B80705-1	STUD 08-2459	6	EA	6	01/15/2010

NO CHARGE INVOICE

8  
106.115

Packages: 0

Gross Weight: 0.00

Net Weight:

**Ordered by:** Dart Aerospace Ltd.

Attention: Linda Lacelle  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

**Invoice to:** Dart Aerospace Ltd.

Attention: Chantal Lavoie  
1270 Aberdeen Street

Hawkesbury K6A 1K7  
Canada

0.00

**Remarks**
**Certification Statement**

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date:



25 Dunlop Ave  
Winnipeg, Manitoba, Canada, R2X 2V2  
Ph: 204-772-9922 Fax: 204-772-7568

### CERTIFICATE OF CONFORMITY

Form Tracking No. 22443-1A		Work Order/Contract/Invoice PO: PO11147		Cage Code: MFR L0555	
Item 1	Description Stud	Part No. B80705-1	Quantity 6	Serial/Batch 08-2459  S 10/01/18	Status manufactured

**Remarks:**

THIS ITEM CONFORMS TO APPROVED DESIGN DATA B80705 (REV. B).

"This corrected certificate replaces certificate 22243-1 dated 15 Jan 10 which the batch number has been changed from 09-2459 to 08-2459 and PO number from blank to PO11147; this does not recertify conformity/condition or release to service".

<b>New-Unused Parts/Material Certification</b> The items described above have been manufactured using standards employed by a TCCA approved manufacturer in accordance with CAR 561 and a AS9100 Quality Assurance System.		<b>Used, Repaired or Overhauled Parts Certification</b> The items described above have been maintained using standards employed by a TCCA approved maintenance organization in accordance with CAR 573 and a AS9100 Quality Assurance System.	
Signature 		Signature	
Name R.D. WILLIAMSON	Date (dd mmm yyyy) 18-Jan-10	Name	Date (dd mmm yyyy)
User/Installer Responsibilities: This certificate does not constitute authority to install the item(s) described above on an in-service type certified aircraft.			